

[Recommended Spare Parts Lists](#)

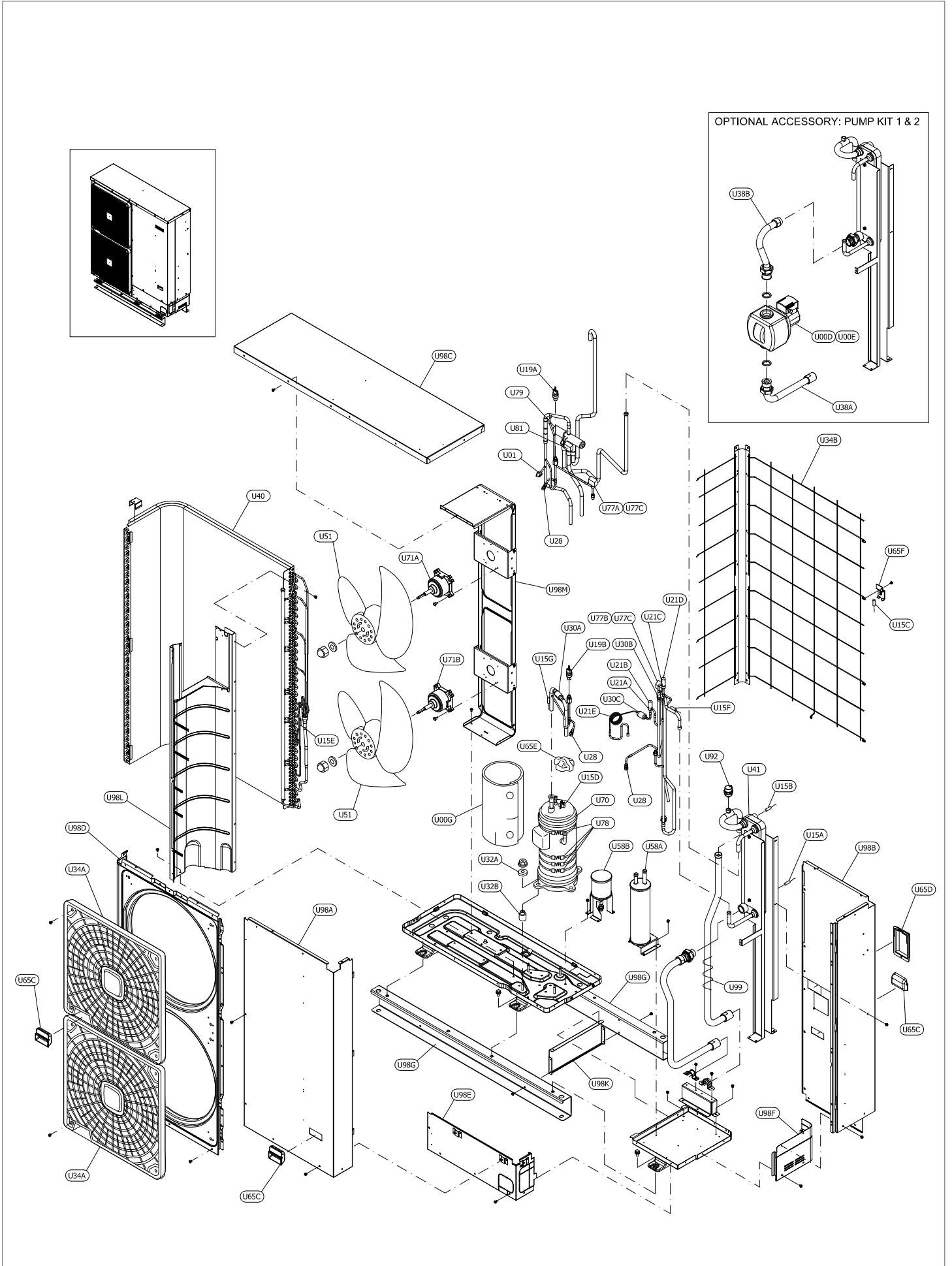
Model	Page Code		Applicable Manufacturing Number
	Spare Parts List	Location of	
RHUE3AVHN, 1~ 230V 50Hz	EPN-0810C-1A	EPN-0810C-1B/2B	From serial number 4HE03550 (Beg/Feb)
RHUE4AVHN, 1~ 230V 50Hz			
RHUE5AVHN, 1~ 230V 50Hz		EPN-0810C-1B/3B	
RHUE5AHN, 3~ 400V 50Hz			

No	DESCRIPTION	DWG #	PART#	MODEL NAME				REMARKS			
				Qty.	Qty.	Qty.	Qty.				
				PRODUCT CODE							
				RHUE9AVHN, 1~ 230V 50Hz	9E31100	RHUE4AVHN, 1~ 230V 50Hz	9E41100	RHUE5AVHN, 1~ 230V 50Hz	9E51100	RHUE5AHN, 3~ 400V 50Hz	9E53100
U00A	Terminal Board	17C74177 A	E01818	1	1	1					
U00A	Terminal Board	17C56001 D	E01853				1				
U00B	Terminal Board	17P00835 H	E01854	1	1	1	1				
U00D	Pump	XEK23238 A	E01887	1	1	1	1	Accessory (Pump Kit 1)			
U00E	Pump	XEK23289 A	E01888	1	1	1	1	Accessory (Pump Kit 2)			
U00F	RF Receiver	XEK35521 A	E01884	1	1	1	1	RF Bridge (Part of Controller)			
U00G	Acoustical Cover 46	XEK22290 A	E01902	1	1	1	1	Compressor Jacket			
U01	Pressure SW	XEK22551 A	P25043	1	1	1	1	Protection			
U02	Push Button Switch	17LD0970 A	E01906	1	1	1	1				
U03	Room Unit	XEK35520 A	E01883	1	1	1	1	CM700 Room Unit (Part of Controller)			
U04A	Fuse	XEK32372 B	P24776	1	1			40A			
U04A	Fuse	XEK32372 C	P24728			1		50A			
U04A	Fuse	XEK32373 D	E00810				2	20A			
U04B	Fuse	XEK30014 C	E00003	1	1	1	1	3A, Power Fuse for Pump			
U09	Snap Switch	17C08985 A	E01907	1	1	1	1				
U11A	System Controller	XEK23232 A	E01882	1	1	1	1	AQ3000 System Controller (Part of Controller)			
U11B	Extension Controller	XEK35522 A	E01885	1	1	1	1	Accessory (Mixing Valve Controller)			
U13	Electrical Wiring Diagram	17A20253 D	E01855	1				Assembly (Steel Plates+Components+Harness)			
U13	Electrical Wiring Diagram	17A20253 E	E01856		1			Assembly (Steel Plates+Components+Harness)			
U13	Electrical Wiring Diagram	17A20253 F	E01857			1		Assembly (Steel Plates+Components+Harness)			
U13	Electrical Wiring Diagram	17A20254 B	E01858				1	Assembly (Steel Plates+Components+Harness)			
U14	Capacitor	17B22429 H	E01820				2	2700µf			
U15A	Thermistor	17B18890 A	N1223	1	1	1	1	THMwi			
U15B	Thermistor	17B18890 A	N1223	1	1	1	1	THMwo			
U15C	Thermistor	17C59663 A	E00755	1	1	1	1	THMa			
U15D	Thermistor	17B24597 K	P23508	1	1	1	1	THMd			
U15E	Thermistor	17C59664 B	E01421	1	1	1	1	THMeh			
U15F	Thermistor	17C59664 B	E01421	1	1	1	1	THMec			
U15G	Thermistor	17C59664 E	E00695	1	1	1	1	THMs			
U16A	Noise Filter	17B34244 A	P26446	1	1	1		30A			
U16A	Noise Filter	17B36433 A	E01430				1	30A			
U17	Inverter Fin Assy	17C87472 G	E01821	1	1			DIP-IPM (17A)			
U17	Inverter Fin Assy	17C87472 F	E01822			1		DIP-IPM (25A)			
U17	Inverter Module	17C73774 B	E01823				1	ISPM			
U19A	High Pressure Sensor	17B35964 A	P26013	1	1	1	1	Pd			
U19B	Low Pressure Sensor	17B35965 A	P26014	1	1	1	1	Ps			
U19D	Outside Temperature Sensor	XEK35438 A	E01881	1	1	1	1	Outside Sensor (Part of Controller)			
U19E	Water Temperature Sensor	XEK35524 A	E01886	3	3	3	3	Universal / immersion Sensor (Part of Controller)			
U21A	Expansion Valve	17C73727 C	P24975	1	1	1	1	By-pass line			
U21B	EXPV Coil	17C73728 E	E01859	1	1	1	1				
U21C	Expansion Valve	17C78464 A	E01860	1	1	1	1	Main line			
U21D	EXPV Coil	17C78180 A	P26009	1	1	1	1				
U21E	Capillary Assy	17H01762 A	E01905	1	1	1	1				
U28	Check JA	17B32045 B	P25044	3	3	3	3				
U30A	Strainer	17G55722 A	P24398	1	1	1	1				
U30B	Strainer	17G62701 B	P25037	2	2	2	2				
U30C	Silencer	17G72693 B	E01861	1	1	1	1				

No	DESCRIPTION	DWG #	PART#	PRODUCT CODE				REMARKS
				MODEL NAME	9E311100	9E411100	9E511100	
				RHUE3AVHN, 1~ 230V 50Hz	RHUE4AVHN, 1~ 230V 50Hz	RHUE5AVHN, 1~ 230V 50Hz	RHUE5AHN, 3~ 400V 50Hz	
Qty.				Qty.	Qty.	Qty.	Qty.	
U32A	VP-RUBBER 2	17D21207 A	P13109	2	2	2	2	
U32B	VP-RUBBER 1	17D49474 A	P17308	4	4	4	4	
U34A	Front Protector Net	17A17019 A	P26799	2	2	2	2	Outlet (for Fan)
U34B	Protector Net L Assy	XEK22857 A	E01796	1	1	1	1	Inlet (for Condenser)
U38A	Water Pump Pipe Assy 1	XEK35587 A	E01903	1	1	1	1	Accessory (Pump Kit 1 & 2)
U38B	Water Pump Pipe Assy 2	XEK35588 A	E01904	1	1	1	1	Accessory (Pump Kit 1 & 2)
U40	Air Heat Exchanger	XEK00997 A	E01862	1	1			Assembly
U40	Air Heat Exchanger	XEK00998 A	E01863			1	1	Assembly
U41	Water Heat Exchanger	XEK23257 A	E01910	1	1			Assembly
U41	Water Heat Exchanger	XEK23257 B	E01911			1	1	Assembly
U51	Propeller Fan	17A17362 B	P27001	2	2	2	2	
U58A	Accumulator	XEK23217 A	E01866	1	1	1	1	
U58B	L-Tank	XEK35493 A	E01867	1	1	1	1	
U62	Spark Killer	17C15431 A	P14366	5	5	5	5	
U65A	Spacer	17G26004 A	E01868	4	4	4	4	
U65B	Spacer	17G26004 C	E01869	6	6	6	6	
U65C	Handle	17C71740 A	E01897	3	3	3	3	
U65D	H Cover	17B27407 A	E01898	1	1	1	1	
U65E	Rubber Cap	17B29767 A	E01900	1	1	1	1	
U65F	TH Plate	XEK21470 A	E01901	1	1	1	1	
U70	Compressor	17F01131 A	E01870	1	1			EK306AHD-27A2
U70	Compressor	17F01132 A	E01871			1		EK406AHD-36A2
U70	Compressor	17C80229 A	E01872				1	EK405AHD-36D2
U71A	Fan Motor	17B37183 A	P27040	1	1	1	1	74W
U71B	Fan Motor	17B37183 C	E01825	1	1	1	1	74W
U72A	Magnetic Contactor	17B28277 B	P24721	1	1	1	1	
U72B	Magnetic Contactor	17B26115 D	E01873	1	1	1	1	Contact for Pump
U74A	Resistor	17B09366 P	P23797				1	
U74B	Resistor	17B09366 N	P23796				1	
U75	Aux Relay	17B05678 C	C3950	1	1	1	1	
U77A	Solenoid Valve	17C64849 A	P24511	1	1	1	1	
U77B	Solenoid Valve	17C77098 A	P25246	1	1	1	1	
U77C	Coil for Solenoide valve	17C64850 B	E01230	2	2	2	2	
U78	Oil Heater	17B34124 D	P26564	4	4	4	4	40W
U79	4 Way Valve	17C73725 A	P26337	1	1	1	1	
U81	Coil for 4 Way Valve	17C74970 A	P26678	1	1	1	1	
U82A	Transformer	17G41567 A	E01940	2	2	2	2	
U82B	Reactor	17B34883 A	P26450	1	1			
U82B	Reactor	17B39686 A	E01828			1		
U82B	Reactor	17C71614 A	P24381				1	
U85A	Printed Circuit Board	17G92435 F	E01890	1	1	1	1	PCB Main (CO041 Assy)
U85B	Printed Circuit Board	17G92435 G	E01891	1	1	1	1	I/O PCB (CO011 Assy)
U85C	Printed Circuit Board	17B30956 B	E01365				1	PCB2 For Fan Motor 1 (PO024 Assy)
U85D	Printed Circuit Board	17B30956 C	E01366				1	PCB2 For Fan Motor 2 (PO024 Assy)
U85E	RPP Relay	17C75100 B	E01367				1	Reversing Phase Protection
U92	Air Purge	XEK35611 A	E01909	1	1	1	1	

MODEL NAME	RHUE3AVHN, 1~ 230V 50Hz	RHUE4AVHN, 1~ 230V 50Hz	RHUE5AVHN, 1~ 230V 50Hz	RHUE5AHN, 3~ 400V 50Hz
	9E311100	9E411100	9E511100	9E531100
	PRODUCT CODE			

No	DESCRIPTION	DWG #	PART#	Qty.	Qty.	Qty.	Qty.	REMARKS
U98A	Service Cover L Assy	XEK11685 A	E01912	1				Assembly
U98A	Service Cover L Assy	XEK11685 B	E01913		1			Assembly
U98A	Service Cover L Assy	XEK11685 C	E01914			1		Assembly
U98A	Service Cover L Assy	XEK11685 D	E01915				1	Assembly
U98B	Rear Cover L Assy	XEK23195 A	E01877	1	1	1	1	Assembly
U98C	Upper Cover Assy	XEK23196 A	E01878	1	1	1	1	Assembly
U98D	Shroud L	XEK00936 A	E01810	1	1	1	1	
U98E	S Cover B Assy	17F01696 A	E01879	1	1	1	1	
U98F	Pipe Cover B	17C86251 A	P27003	1	1	1	1	
U98G	FrameB	XEK35614 A	E01942	2	2	2	2	
U98K	Frame2	XEK35287 A	E01895	1	1	1	1	
U98L	Partition Assy	17C87968 C	E01896	1	1	1	1	Assembly
U98M	Motor Clamp L Assy	XEK11519 B	E01899	1	1	1	1	Assembly
U99	Water Heater	XEK35491 A	E01908	1	1	1	1	



OPTIONAL ACCESSORY: PUMP KIT 1 & 2

